

# SCRIPTANE BioLife

## BIOBASED SOLVENTS FOR PRINTING INKS

Typical values ✓

PROPERTIES	UNITS	METHODS	SCRIPTANE BioLife 18/22	SCRIPTANE BioLife 21/25	SCRIPTANE BioLife 25/27	SCRIPTANE BioLife 26/29	SCRIPTANE BioLife 29/33
DENSITY AT 15°C (59°F)	kg/m <sup>3</sup>	ASTM D4052	753	769	777	781	788
SAYBOLT COLOR	Unit Saybolt Color	ASTM D6045	+30	+30	+30	+30	+30
BOILING RANGE: INITIAL POINT	°C (°F)	ASTM D86	180 (356)	215 (419)	249 (480)	262 (504)	287 (549)
FINAL POINT			215 (419)	244 (471)	270 (518)	288 (550)	318 (604)
FLASH POINT	°C (°F)	ASTM D93	64 (147)	90 (194)	117 (243)	126 (259)	149 (300)
AROMATIC CONTENT	mg/kg (ppm)	UV Internal method	< 20	< 20	< 20	< 20	< 20
BENZENE CONTENT	mg/kg (ppm)	ASTM D6229	< 1	< 1	< 1	< 1	< 1
SULPHUR CONTENT	mg/kg (ppm)	ASTM D5453	< 1	< 1	< 1	< 1	< 1
ANILINE POINT	°C (°F)	ASTM D611	75 (167)	81 (178)	93 (199)	96 (205)	100 (212)
KAURI BUTANOL	KB Unit	ASTM D1133	26	22	22	21	19
VISCOSITY AT 40°C (104°F)	mm <sup>2</sup> /s	ASTM D445	1.2	1.9	2.5	2.9	3.9
MINERAL OIL AROMATIC HYDROCARBONS (MOAH)			none	none	none	none	none
MINERAL OIL SATURATED HYDROCARBONS (MOSH)			none	none	none	none	none

Data provided in this table is issued in good faith to the best of our knowledge, but no warranty, expressed or implied is given.